

Trailblazer® Series

Issued April 2008 • Index No. ED/4.77

Gas, LP or Diesel Engine-Driven
Welder/AC Generator



Quick Specs

Industrial Applications

Fabrication
Maintenance
Repair
Structural Steel Work
Pipe
Sheet Metal

Processes (X-Ray Quality)

Stick (SMAW)
MIG (GMAW)
Flux Cored (FCAW)
AC*/DC TIG (GTAW)
Air Carbon Arc (CAC-A) Cutting and Gouging
(Rated: 3/16 in carbons,
Capable: 1/4 in carbons)
Air Plasma Cutting and Gouging with
optional Spectrum models

*302 models

Output Range

	275 DC	302
DC Stick	25–275 A	25–300 A
DC TIG	10–275 A	10–300 A
AC TIG/Stick	N/A	10–225 A
MIG/FCAW	13–33 V, 275 A	13–35 V, 325 A

Generator Power Output Rated at 104° F (40° C)

Peak: 11,000 W (Kohler and Kubota), Continuous: 9500 W
Peak: 10,500 W (Subaru/Robin), Continuous: 9500 W

Accu-Rated™ – Not Inflated Generator Power

The Power of Blue.® Toughest Welders...

The Professional Welder's Choice — designed with the professional in mind, the Trailblazer Series has the best welding arc in its class!

Exclusive! Trailblazers are the only machines in the industry that utilize a 4-pole, 3-phase generator to produce the best welding arc and have a separate 11,000** watt power generator.

Front panel fuel gauge provides convenient fuel level indication.

Increased fuel capacity to 12 gallons means many hours of run time before refueling.

New! Accu-Rated™ 11,000 watts of usable peak power** cranks out enough power for most applications: job site, farm/ranch, or home.

Superior arc performance

- Four preset DIG settings (Stick)
- Adaptive Hot Start™ (Stick)
- Lift-Arc™ TIG with Auto-Crater™ and Auto-Stop™
- MIG/FCAW arc performance

**Kohler and Kubota = 11,000 W, Subaru/Robin = 10,500 W

CASE CLOSED

Improved!

More Generator Power!



Trailblazer 302
(Gas model) shown

See inside for more machine features/benefits.

More horsepower — 22 HP Subaru/Robin or 23 HP Gas/25 HP LP Kohler® provides more power for demanding weld and generator loads. More guts, more glory!

Lift-Arc TIG with Auto-Crater™. See page 3.

Reduced sound level (gas/LP models) — 1/3 less noise than previous models. Quietest in its class.

Self-calibrating digital weld meters with meter maintenance displays.

- Preset and actual weld amperage/voltage
- Hour meter function
- Oil change interval
- Engine RPMs
- Low oil pressure shutdown with display (Diesel model)
- High coolant temperature shutdown (Diesel model)
- Low fuel shutdown (Diesel model). Diesel engine shuts down before system runs out of fuel, making restarts easy.

Exclusive! Digital meters with SunVision™ technology are easy to read in direct sunlight or shade.

Exclusive! High-Impact Protective Armor

- Protective armor with receptacle and output stud covers provides a virtually indestructible barrier from damage
 - High-impact resistance in all temperatures
- Other applications include: automotive bumpers, tractor hoods and panels, lawn mower decks, large structural parts, etc.

Output stud and receptacle covers required by OSHA and CSA for job site safety.

For truck installation information, visit
MillerWelds.com/truck

TRUE BLUE
3YR. WARRANTY

Welder/generator is warranted for 3 years, parts and labor.
Engine is warranted separately by the engine manufacturer.

MADE IN **USA**
APPLETON, WI **USA**



Miller Electric Mfg. Co.
An Illinois Tool Works Company
1635 West Spencer Street
Appleton, WI 54914 USA

International Headquarters
Phone: 920-735-4505
USA FAX: 920-735-4134
Canadian FAX: 920-735-4169
International FAX: 920-735-4125

Web Site
www.MillerWelds.com



Specifications (Subject to change without notice.)



Model	Welding Mode	Process	Amp/Volt Ranges	Weld Output Rated at 25 V (at 104°F/40°C)*	Single-Phase Generator Power	Sound Levels at Rated Output, 7 m (23 ft)	Dimensions (height is to top of exhaust)	Net Weight***
Trailblazer 275 DC	CV/DC	MIG/FCAW	13–33 V, 275 A	275 A, 100% Duty Cycle	Peak: 11,000** watts Continuous: 9500 watts 120/240 VAC, 88/44 A, 60 Hz	Kohler: 75.5 dB (100.5 Lwa) Subaru/Robin: 76.5 dB (101.5 Lwa) Kubota: 80.5 dB (105.5 Lwa)	Gas/LP Models: H: 33 in (838 mm) W: 20 in (508 mm) D: 45-1/2 in (1156 mm)	Gas/LP Models: 568 lb (258 kg)
	CC/DC	Stick/TIG	10–275 A	275 A, 100% Duty Cycle				
Trailblazer 302	CV/DC	MIG/FCAW	13–35 V, 325 A	300 A, 100% Duty Cycle			Diesel Model: H: 34-1/4 in (870 mm) W: 20 in (508 mm) D: 52 in (1321 mm)	Diesel Model: 720 lb (327 kg)
	CC/DC	Stick/TIG	10–300 A	280 A, 100% Duty Cycle				
	CC/AC	TIG/Stick	10–225 A	200 A, 60% Duty Cycle				

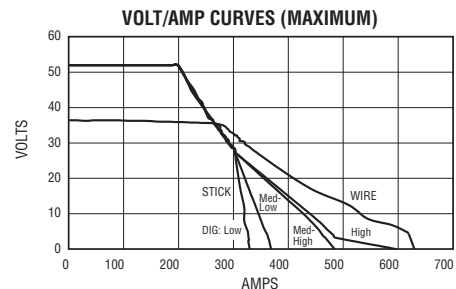
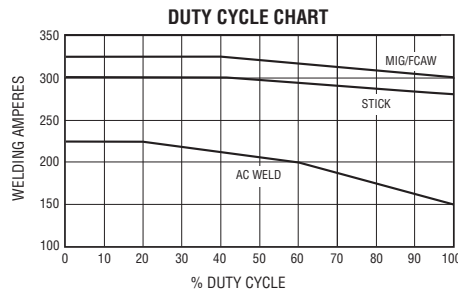
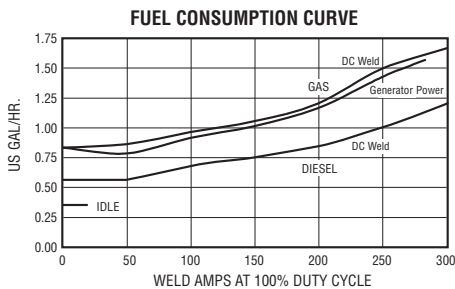
Note: Derate outputs up to 5% when using LP fuel. Certified to both Canadian and U.S. Standards for welding equipment.

*Rated at sea level. **Kohler and Kubota = 11,000 W, Subaru/Robin = 10,500 W. ***Net weight without fuel.

Engine Specifications (Engines warranted separately by the engine manufacturer.)

Engine Brand/Warranty	Horsepower (HP)	Type	Weld Speed	Idle Speed	Fuel Capacity	Oil Capacity	Standard Shutdowns
Kohler: 3-year mfg.	23 HP (gas), 25 HP (LP) at 3600 RPM	Twin-cylinder, 4-cycle overhead valve, industrial air-cooled, gasoline or LP	3600 RPM	2300 RPM	12 gal (45 L)	1.75 qt (1.7 L), 2 qt (1.9 L) with filter	Low Oil Pressure
Subaru/Robin: 3-year mfg.	22 HP at 3600 RPM	Twin-cylinder, 4-cycle overhead valve, industrial air-cooled, gasoline	3600 RPM	2300 RPM	12 gal (45 L)	1.6 qt (1.5 L), 1.8 qt (1.75 L) with filter	Low Oil Pressure
Kubota: 2-year limited North American mfg.	19 HP at 3600 RPM	3-cylinder, industrial liquid-cooled, diesel	3600 RPM	2450 RPM	12 gal (45 L)	3.4 qt (3.2 L)	Low Oil Pressure/ High Coolant Temperature/Low Fuel

Performance Data (302 model)



FUEL CONSUMPTION DATA

- 12-gallon fuel capacity.
- On a typical job using 1/8-in 7018 electrodes (125 A, 20% duty cycle) expect about 20 hrs (gas) or 24 hrs (diesel) of operation.
- Welding at 150 A, 40% duty cycle uses approximately: 3/4 gallon per hour — about 16 hrs of operation (gas) or 1/2 gallon per hour — about 22 hrs of operation (diesel).

Upgrade Benefits

Why Upgrade?	Trailblazer 275 DC		Trailblazer 302	Trailblazer 302 Benefits
Amperage Range	10–275 A	Upgrade	10–325 A	More output for larger electrodes and gouging
Voltage Range	13–33 V	Upgrade	13–35 V, 325 A	More output for large diameter wires
AC Weld Output	NO	Upgrade	30–225 A	TIG aluminum or AC Stick weld
Polarity Switch	NO	Upgrade	YES	Easy to change polarity without moving weld cables

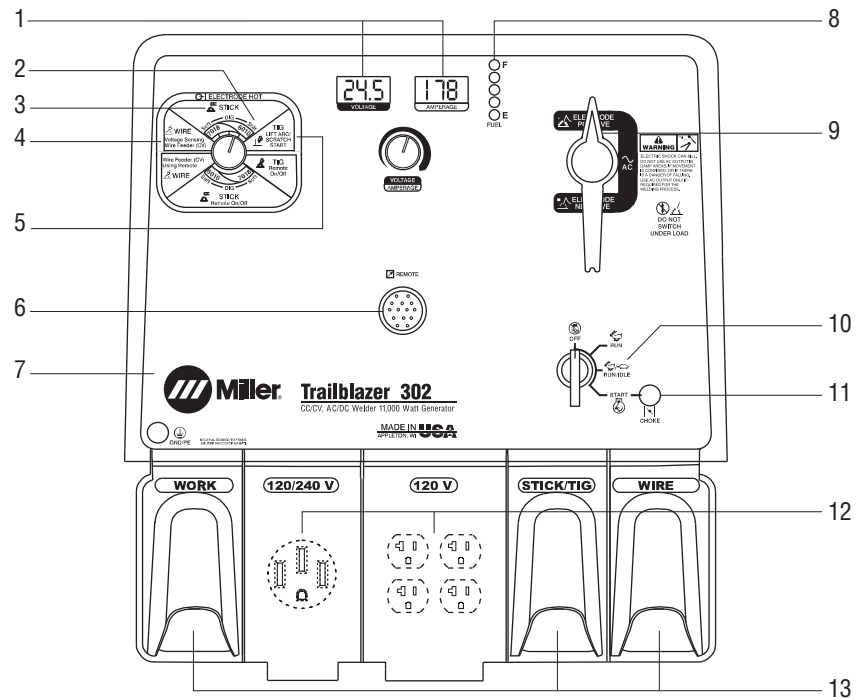
Why buy a GAS or DIESEL Engine?	Gas Advantages	Diesel Advantages
	<ul style="list-style-type: none"> • Lower product cost • Less weight • Smaller size 	<ul style="list-style-type: none"> • Easier cold weather starting • Less expensive engine repairs • Better engine warranties • Uses 20–35% less fuel • 1-1/2 to 2 times the engine life • Required on some job sites



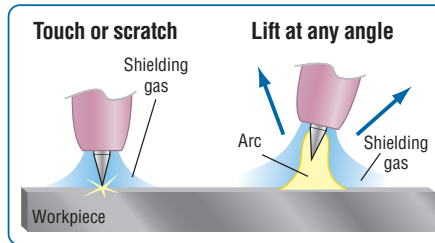
Function Guide

*Category Exclusive

1. **Self-calibrating digital weld meters with meter maintenance displays.**
2. **Four Preset DIG Settings*** offer the best arc characteristics for different electrodes and joint designs. The amount of DIG determines how much amperage (heat) varies with Stick arc length. The combined Process switch along with preset DIG settings make the Trailblazer easy to set without the complication of multiple switches.
3. **Adaptive Hot Start™*** (Stick) automatically sets starting amperage for great arc starts.
4. **Great MIG/FCAW Performance and Arc Starts** make the Trailblazer's arc best in its class. Easy to run all wires from .023 in solid wires to large diameter 5/64 in flux cored wires.
5. **Lift-Arc™ TIG with Auto-Crater™* and Auto-Stop™*** (patents pending)
6. **Standard 14-Pin Receptacle** for simple connection of remote controls and wire feeders. It features **Auto Remote Sense™*** which automatically switches from Panel to Remote Amperage/Voltage (A/V) control with remote connected. Eliminates confusion of the Panel/Remote A/V switch.
7. **Weatherproof Lexan® Nameplate** is super durable and resists cracking and fading. Color coding is for ease of operation.
8. **Front Panel Fuel Gauge*** LEDs indicate fuel level. The "E" LED lights when fuel is low. **Low Fuel Shutdown** (Diesel model) shuts engine off prior to running out of fuel to prevent loss of fuel in the system, and make restarts easy. Display will read noFUEL. Turn the machine off, add fuel, and restart.
9. **DC Polarity/AC Switch** allows selection between DC output polarity or "industry best" 120 Hz AC weld output.
10. **Engine Save Start™*** (Gas/LP models) extends engine life and reduces fuel use and noise by idling engine seconds after starting. **Automatic Start at Idle** (Diesel model) extends engine life and reduces fuel use and noise.
11. **Engine Choke Control** (Gas/LP models) or **Glow Plugs** (Diesel model)
12. **120 VAC and 240 VAC Receptacles with Circuit Breakers** (optional 120 VAC GFCI receptacles available).
Note: For matching plug, order #119 172.
13. **Weld Cable Strain Relief**

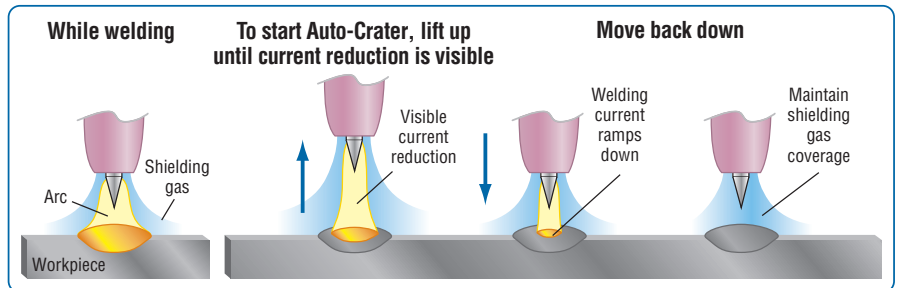


ARC START with Lift-Arc™



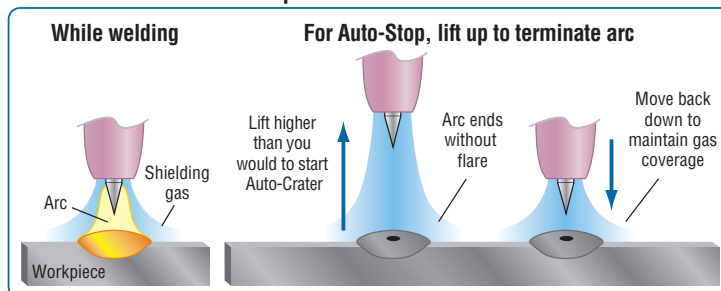
- Reduces or eliminates sticking
- Reduces or eliminates electrode/work contamination
- Low open-circuit voltage (approximately 10 volts)

ARC END with Auto-Crater™



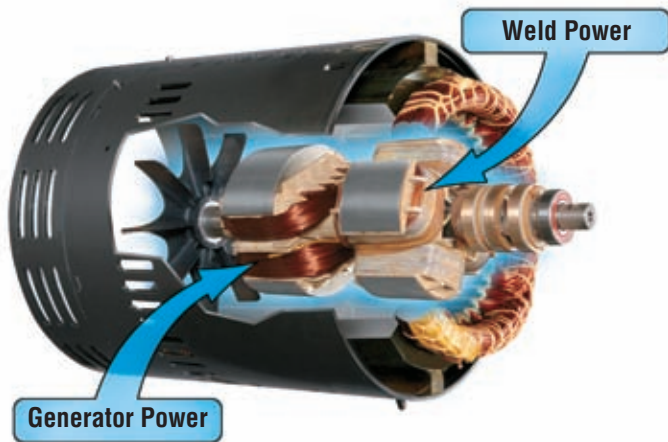
- Eliminates need for a remote control
- Maintains shielding gas coverage
- Eliminates tungsten and workpiece contamination
- Auto-Crater time allows for addition of filler
- Eliminates unwanted arc strikes outside the weld area

ARC END with Auto-Stop™



- Maintains shielding gas coverage
- Eliminates tungsten and workpiece contamination
- Eliminates unwanted arc strikes outside the weld area

The Trailblazer's Power Advantage



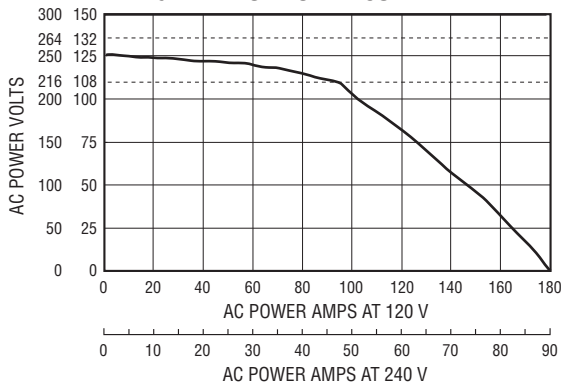
All Trailblazers have 2 generators—a 4-pole, 3-phase weld generator and a strong power generator.

SIMULTANEOUS WELDING AND POWER

Weld Current In Amperes	Total Power in Watts	120 V Receptacle Amperes	240 V Receptacle Amperes
0	11,000	88	44
100	8000	70	35
150	6700	60	30
200	5200	46	23
250	3500	31	15
300	1000	10	5

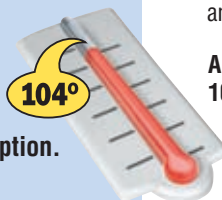
See Owner's Manual for additional information.

GENERATOR POWER CURVE



Power is in the Numbers

- Tools and motors are designed to operate within 10% of 120/240 VAC. The Trailblazer's power generator provides strong power while keeping the voltage within 10% of 120/240 VAC. **This increases tool/motor performance and life. See Generator Power Curve.**
- Patented generator control technology matches the generator's output to engine horsepower. This provides **more weld output** and **lowers fuel consumption.**



All ratings are tested at 104° F (40° C) to maintain tough work schedules, even in hot weather.

Accu-Rated™ – Not Inflated Generator Power

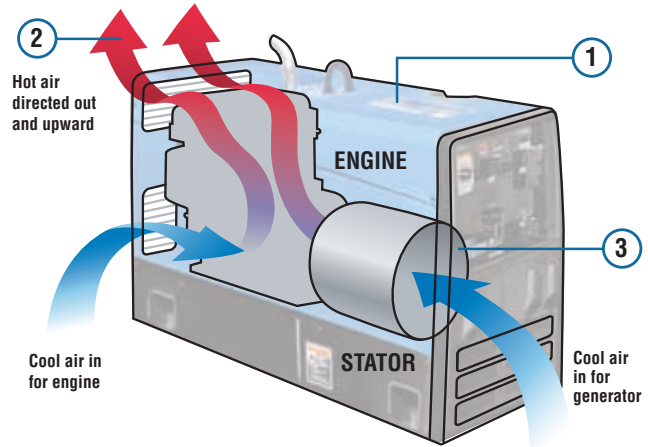
Miller's Accu-Rated™ 11,000* watts of *usable* peak power is delivered for a minimum of 30 seconds. Accu-Rated means peak power is usable for maximum generator loads such as plasma cutting, Millermetics and motor starting. Accu-Rated peak power beats the competition's very short-duration peak or surge power. Use your peak power, it's more than a number.

*Kohler and Kubota = 11,000 W, Subaru/Robin = 10,500 W

Trailblazer® 2-Generator Advantages

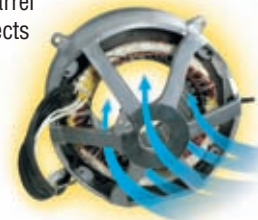
- Separate weld and power generators are designed for specific functions. This is why the 4-pole, 3-phase weld generator is the **most efficient and produces the best arc quality** with a precise, yet simple and reliable weld control design.
- No interaction** between grinders, power tools, etc. and the welding arc.
- Generator **power is independent of weld control settings.**
- Has the industry's **strongest power while welding.**
- The Trailblazer's generator weighs 200 lb! That's about 60 lb more copper and iron than most competitive models. Heavy-duty construction, rock-solid performance — **More Guts, More Glory!**

Superior Cooling Technology



Directed airflow improves cooling for long engine and component life.

- The fully enclosed case design virtually eliminates hot air recirculation when machine is mounted in tight spots.
- Louver-directed air flow keeps the temperature of internal parts cool for maximum performance and extended life.
- Patented self-cooling stator barrel completely encloses and protects its generator from the dirtiest and harshest environments.



Genuine Miller Options

*Available as factory option. See ordering information on back page.

GFCI Protection* #195 496 Field
Ground Fault Circuit Interruptors are required on some construction sites. Kit contains two GFCI 120 VAC duplex receptacles. (240 VAC GFCI receptacle not required).

LP Gas*
Liquid withdrawal with vaporizer and regulator. Does not include tanks, brackets, or hose from tank to regulator.

Note: Requires LP Tank Mounting Assembly #195 329.

Electric Fuel Pump* #195 214 Field
For gas models at high altitude. Improves engine starting and high-output performance.



FA-7.5 Flame Arrestor Fuel Cap (Gasoline Red)
#042 632 Field
Lockable for added protection.

Spark Arrestor #043 579 Field
Mandatory when operating on California grasslands, brush or forest-covered land, and all National Forests. For other areas, check your state and local laws.



Remote Oil Drain/Filter Kits

Rear Mounted (shown)
#300 106 Field. For Kohler
#300 417 Field. For Subaru/Robin
Oil can be drained from rear of machine.

Front/Chassis Truck Mounted
#300 236 Field. For Kohler
#300 418 Field. For Subaru/Robin
Oil can be drained from the front of the machine or below the truck, mounted on the chassis.

Makes servicing easy when engine drive is mounted in tight spots.



Female Receptacle



Adapter Cord, Full KVA #300 158 Field
NEMA 14-50P to NEMA 6-50R. Adapts engine drive 120/240 V plug to common Millermatic® and Spectrum® 240 V plug.



Full KVA Plug Kit #119 172 Field
120/240 VAC, 50 amp plug (NEMA 14-50P) to fit full KVA receptacle.

Order the following from Miller Service Parts.

Engine Tune-Up Kits
#230 015 Field. Kohler CH23 (Gas)
#180 096 Field. Kohler CH20 (LP) and CH730 (LP)
#199 062 Field. Subaru/Robin EH 65
#206 421 Field. Kubota D722
Tune-up kits include spark plugs (gas/LP models) and engine filters.

TIG Adapter with Extension #195 350 Field
Extension with Power Cable Adapter 45V11. Required for Lift-Arc™/scratch start TIG welding with Trailblazer 275 DC.

Genuine Miller Accessories



All-Purpose Running Gear
#300 396 Gas/LP, with inner tubes
#300 477 Gas/LP, with Never Flat™ tires

Includes two heavy-duty 15 in tires, two 8 in rubber swivel casters and a heavy-duty handle. Recommended for all surfaces and applications, and is easy to move around the job site.



All-Terrain Running Gear
#300 457 Gas
Two heavy-duty 15 in and two 10 in

pneumatic tires with innertubes and a rugged handle provide maximum maneuverability.

Note: Cannot be used with Gas Cylinder Mounting Assembly or LP Tank Mounting Assembly.



All-Purpose Running Gear with Protective Cage
#300 428 Gas/LP, with inner tubes

#300 478 Gas/LP, with Never Flat™ tires
Rugged cage with cable holders protects your investment and is easy to move around flat surfaces.



All-Terrain Running Gear with Protective Cage
#300 458 Gas

Rugged cage with cable holders protects your investment and is easy to move around the jobsite.

Note: Cannot be used with Gas Cylinder Mounting Assembly or LP Tank Mounting Assembly.



Protective Cage with Cable Holders
#195 331 Gas/LP
#300 052 Diesel

Rugged cage with cable holders protects your investment. Can be used with running gear, Gas Cylinder Mounting Assembly, LP Tank Mounting Assembly, or with trailer.



Gas Cylinder Mounting Assembly
#195 330 Gas/Diesel
Designed for use with All-Purpose Running Gear, Protective Cage, or by itself. Includes

base tray with bottle bracket, vertical support rack and safety chain.

Note: Cannot be used with LP Tank Mounting Assembly or All-Terrain Running Gears.



LP Tank Mounting Assembly
#195 329 LP
Designed for use with All-Purpose Running Gear, Protective Cage,

or by itself. Includes bracket and clamp to mount 33 and 43 lb tanks horizontally, and hose with fittings to converter.

Note: Cannot be used with Gas Cylinder Mounting Assembly or All-Terrain Running Gears.

Protective Covers

Heavy-duty, water-resistant and mildew-resistant covers protect and maintain the finish of the welder.



#195 333 shown

#195 333
For Gas models **without** Protective Cage or Running Gear.

#195 529
For Gas models **with** Protective Cage and/or Running Gear.



#195 334
For Diesel model **without** Protective Cage or Running Gear.

Stick (SMAW) Welding

Weld Leads

- #173 851** 2/0, 350 A, 100% duty cycle, 50 ft stinger, 50 ft work cable
- #043 952** 2/0, 300 A, 100% duty cycle, 100 ft stinger, 50 ft work cable

Plasma Cutting



Spectrum® 375 X-TREME™ #907 303
Spectrum® 375 X-TREME™ with X-CASE™ #907 339 (not shown)
See Lit. Index No. PC/9.2.

Spectrum® 625 #907 058
See Lit. Index No. PC/9.5.

Spectrum 2050 #903 777-01-2
See Lit. Index No. PC/7.0.

MIG/Flux Cored Welding



Millermatic® Passport® Plus #907 401
Portable, all-in-one MIG package features ultimate arc performance,

self-contained gas bottle, and flexibility to plug into 115 or 230 V power with Miller exclusive Multi-Voltage Plug. See Lit. Index No. DC/12.53.



SuitCase™ X-TREME™ 8VS Wire Feeder #300 093
SuitCase™ X-TREME™ 12VS Wire Feeder #195 500

Lightweight, portable, voltage-sensing wire feeders include secondary contactor and gas valve. Require drive roll kit. See Lit. Index No. M/6.41.



SuitCase™ 8RC Wire Feeder #194 938
SuitCase™ 12RC Wire Feeder #194 940
Lightweight, modular design and flexible enough to run a variety of wires up to 5/64 in diameter. Comes standard with remote voltage control. See Lit. Index No. M/6.5.



Spoolmatic® 30A Spool Gun #130 831
Air-cooled, 200-amp, 1-lb spool gun for aluminum MIG. See Lit. Index No. M/1.73.

WC-24 Control #137 549
Use with Spoolmatic 30A.

XR™ Wire Feeders and Guns
Push-pull system designed to handle difficult-to-feed soft alloy wires such as aluminum. See Lit. Index No. M/1.7, M/1.71, and M/1.73.

TIG (GTAW) Welding



Dynasty® 200 Series
For premium portable AC/DC TIG arc quality. See Lit. Index No. AD/4.8.



HF-251 Series #042 388
HF-251D-1, 115 VAC High-frequency arc starter and stabilizer. See Accessory Lit. Index No. AY/5.0.

Remote Controls



RHC-14 Hand Control #129 340
Miniature hand control for remote current and contactor control. Dimensions: 4 x 4 x 3-1/4 in (102 x 102 x 82 mm). Includes 20 ft (6 m) cord and 14-pin plug.



RFCS-14 HD Foot Control #194 744
Heavy-duty foot current and contactor control. Includes 20 ft (6 m) cord and 14-pin plug.



RMLS-14 #129 337 14-pin plug
Momentary- and maintained-contact rocker switch for contactor control. Push forward for maintained contact and back for momentary contact. Includes 20 ft (6 m) cord.



RCC-14 Remote Contactor and Current Control #151 086 14-pin plug
Rotary-motion fingertip control fastens to TIG torch using two Velcro® straps. Includes 28 ft (8.5 m) control cord.

Extension Cords for 14-Pin Remote Controls
#122 973 25 ft (7.6 m)
#122 974 50 ft (15.2 m)
#122 975 75 ft (23 m)

Trailers and Hitches



HWY-1000 Trailer #195 013
A 1000 lb (454 kg) capacity highway

trailer with welded steel tubing frame, heavy-duty axle with roller bearing hubs and leaf-spring suspension. The HWY-1000 comes with jack stand, 2 in (50 mm) ball hitch, fenders and lights.

Note: Trailer is shipped unassembled.

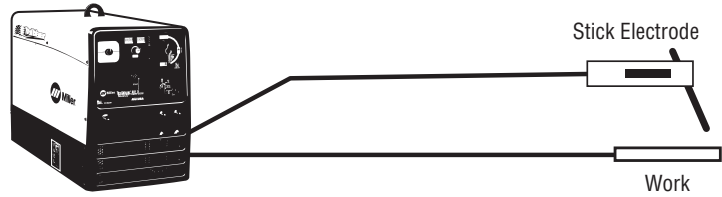
Cable Tree #195 023
Provides an area to conveniently wrap weld cables and extension cords on the HWY-1000 trailer.

Lunette Eye 2-1/2 in (64 mm) #043 824

Typical Installations

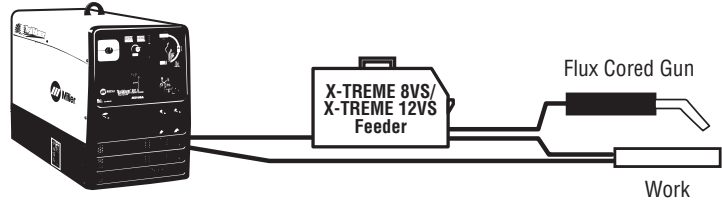


Stick (SMAW) Basic Equipment



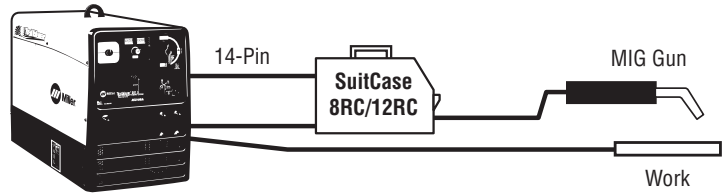
Flux-Cored (FCAW) Basic Equipment

SuitCase™ X-TREME™ 8VS #300 093
 SuitCase™ X-TREME™ 12VS #195 500



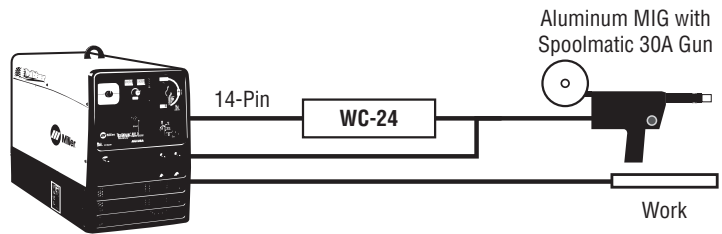
MIG (GMAW) Basic Equipment

SuitCase™ 8RC #194 938
 SuitCase™ 12RC #194 940



Aluminum MIG (GMAW) Basic Equipment

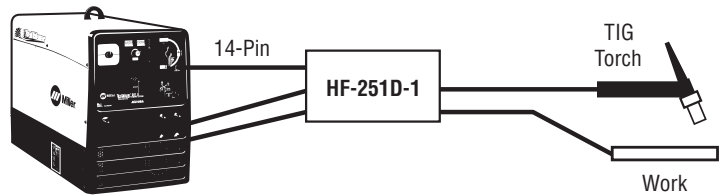
Spoolmatic® 30A #130 831
 WC-24 #137 549



TIG (GTAW) Basic Equipment

Dynasty® 200 Series
 HF-251D-1 #042 388
 TIG Adapter w/Extension* #195 350

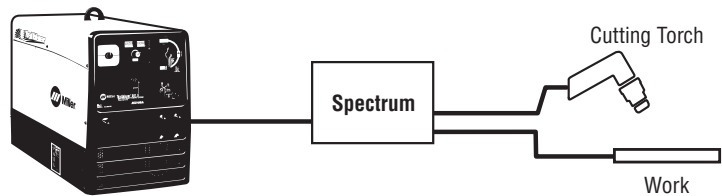
* Required for Lift-Arc™/Scratch Start TIG welding with the Trailblazer 275 DC



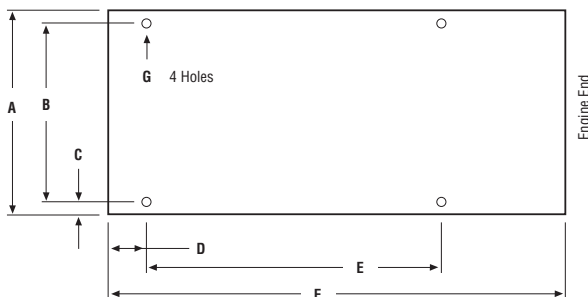
Plasma Basic Equipment

Spectrum® 375 X-TREME™ #907 303
 Spectrum® 375 X-TREME™ with X-CASE™ #907 339

Spectrum® 625 #907 058
 Spectrum® 2050 #903 777-01-2



Mounting Specifications



- A. 20 in (508 mm)
- B. 16-1/2 in (419 mm)
- C. 1-3/4 in (44 mm)
- D. 6-1/16 in (154 mm)
- E. 32-3/4 in (832 mm)
- F. 45-3/8 in (1153 mm) (Gas)
52 in (1321 mm) (Diesel)
- G. 13/32 in (10 mm) diameter

- Height:** (to top of exhaust)
33 in (838 mm) (Gas)
34-1/4 in (870 mm) (Diesel)
- Width:** 20 in (508 mm)
- Depth:** 45-7/8 in (1164 mm) (Gas)
52-1/2 in (1334 mm) (Diesel)

Ordering Information

Equipment and Options	Stock No.	Description	Qty.	Price
Trailblazer® 275 DC (23 HP Gas, 25 HP LP Kohler)	#907 214	Base machine, CC/CV, DC 11,000 watts		
	#907 214-01-1	With GFCI Receptacles		
	#907 214-01-3	With No Battery		
	#907 214-02-1	With Electric Fuel Pump for High Altitude and GFCI Receptacles		
Trailblazer® 275 DC (22 HP Subaru/Robin)	#907 215	Base machine, CC/CV, DC 10,500 watts		
	#907 215-01-1	With GFCI Receptacles		
	#907 215-02-1	With Electric Fuel Pump for High Altitude and GFCI Receptacles		
Trailblazer® 302 (23 HP Gas, 25 HP LP Kohler)	#907 216	Base machine, CC/CV, AC/DC 11,000 watts		
	#907 216-01-1	With GFCI Receptacles		
	#907 216-01-4	With No Battery		
	#907 216-02-1	With Electric Fuel Pump for High Altitude and GFCI Receptacles		
Trailblazer® 302 (22 HP Subaru/Robin)	#907 217	Base machine, CC/CV, AC/DC 10,500 watts		
	#907 217-01-1	With GFCI Receptacles		
	#907 217-01-3	With No Battery		
Trailblazer® 302 Diesel (19 HP Kubota)	#907 218	Base machine, CC/CV, AC/DC 11,000 watts		
	#907 218-01-1	With GFCI Receptacles		
	#907 218-01-4	With No Battery (International)		
	GFCI Protection	#195 496	Field	
Electric Fuel Pump	#195 214	Field. For gas engines at high altitudes		
Flame Arrestor Fuel Cap	#042 632	Field. Gas models		
Spark Arrestor	#043 579	Field		
Remote Oil Drain and Filter Kit		Field. See page 5		
Adapter Cord, Full KVA	#300 158	Field		
Full KVA Plug	#119 172	Field		
Engine Tune-Up Kits		Field. See page 5		
TIG Adapter with Extension	#195 350	Field. Required for Lift-Arc™/Scratch Start TIG welding with Trailblazer 275 DC. (Order from Miller Service Parts)		
Accessories				
All-Purpose Running Gear	#300 396	Gas/LP models, with inner tubes		
	#300 477	Gas/LP models, with Never Flat™ tires		
All-Terrain Running Gear	#300 457	Gas models. <i>Not for use with Gas Cylinder or LP Tank Mounting Assemblies</i>		
All-Purpose Running Gear with Protective Cage	#300 428	Gas/LP models, with inner tubes		
	#300 478	Gas/LP models, with Never Flat™ tires		
All-Terrain Running Gear with Protective Cage	#300 458	Gas models. <i>Not for use with Gas Cylinder or LP Tank Mounting Assemblies</i>		
Protective Cage with Cable Holders	#195 331	Gas/LP models		
	#300 052	Diesel model		
Gas Cylinder Mounting Assembly	#195 330	Gas/Diesel models. <i>Not for use with LP Tank Mounting Assembly or All-Terrain RGs</i>		
LP Tank Mounting Assembly	#195 329	LP models. <i>Not for use with Gas Cylinder Mounting Assembly or All-Terrain RGs</i>		
Protective Covers	#195 333	Gas models. Blue w/logo. <i>Not for use with protective cage or running gear</i>		
	#195 529	Gas models. Blue w/logo. For use with protective cage and/or running gear		
	#195 334	Diesel model. Blue w/logo. <i>Not for use with protective cage or running gear</i>		
Spectrum® Plasma Cutters		See page 6		
Millermatic® Passport® Plus	#907 401	Includes gas bottle and MVP. See Lit. Index No. DC/12.53		
SuitCase™ Portable Wire Feeders		See page 6		
Spoolmatic® 30A Spool Gun	#130 831	Requires WC-24 Control. See Lit. Index No. M/1.73		
WC-24 Control	#137 549	See Lit. Index No. M/1.5		
XR™ Wire Feeder Control and Guns		See Lit. Index No. M/1.7, M/1.71, and M/1.73		
Dynasty® 200 Series		See Lit. Index No. AD/4.8		
HF-251D-1	#042 388	115 VAC. See Lit. Index No. AY/5.0		
RHC-14	#129 340	Hand control		
RFCS-14 HD	#194 744	Foot control		
Extension Cords		See page 6		
HWY-1000 Trailer	#195 013			
Cable Tree	#195 023			
Lunette Eye 2-1/2 in (64 mm)	#043 824			

Date:

Total Quoted Price:

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